AMENDMENT

(Under Article 11 of Japanese Law Concerning International Applications, etc. Pursuant to PCT)

To : Director General of the Patent Office

- 1. Identification of the International Application PCT/JP98/00713
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- 4. Item to be Amended Claims
- Contents of the Amendment
 Claims 1 4 are deleted.

Claims 9 and 10 are deleted.

Claim 11 is amended by changing "any one of claims 5 - 10" to "any one of claims 5 - 8".

Claim 12 is amended by changing "any one of claims 5 - 10" to "any one of claims 5 - 8" $\,$

6. List of Attached Documents

New pages of Claims

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(Pages 43 and 44 / English Claims: Pages 56 and 57)

Replaced by (1rt. 34

polyolefin having a melting point lower than that of said oriented polyolefin material;

subsequent to the covering with the polyolefin layer, effecting joining of the oriented polyolefin material by the application of pressure and heat at a temperature below the melting point of the oriented polyolefin material but sufficient to soften or melt said covering polyolefin.

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- as recited in claim 9, characterized in that said oriented polyolefin material comprises a plurality of oriented polyolefin sheets having minus values for average coefficient of linear expansion in the 20 80 °C range, and that an oriented or unoriented polyolefin sheet having a plus value for average coefficient of linear expansion in the 20 80 °C range is interposed between adjacent ones of said oriented polyolefin sheets covered with said polyolefin layer for subsequent joining by the application of pressure and heat.
- as recited in any one of claims 5 10, characterized in that said oriented polyolefin material is prepared by subjecting an oriented polyolefin material having a value of not exceeding 5 x 10⁻⁵ (/°C) for average coefficient of linear expansion in the 20 80 °C range to a heat treatment so that its surface once melts.

12. The method for manufacture of a polyolefin article as recited in any one of claims 5 - 10, characterized as including the steps of:

subjecting an oriented polyolefin material having a value of not exceeding 5×10^{-5} (/°C) for average coefficient of linear expansion in the 20 - 80 °C range to a heat treatment so that its surface melts; and

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effecting joining of said oriented polyolefin material by the application of pressure and heat at a temperature below a melting point of the heat-treated oriented polyolefin material but sufficient to melt said surface.